

DISCOVER THE DIFFERENCE IN PERFORMANCE AND VALUE

Applications: Gas Turbine inlet Filtration, Industrial Dust Collection micronic cylindrical and conical cartridge air filters are Nano coated technology depend on Nanofiber Based Technology.

Keep your equipment running efficiently and energy smart with high quality cartridge filters from micronic for Industrial Air. Available in our proprietary nanofiber medias-Micro M-19 Nanocoated technology for industrial filtration and Micro NanoFlat™ for gas turbine inlet filtration-our nanofiber cartridge filters lead the industry in performance, efficiency and value.

Our nanofiber filters feature a special surface nanofiber layer made from cellulose and polyester so extremely fine they are measured in fractions of 0.3 micron level of particles. This ultrathin layer traps dust and fume particulate on the filter's surface before it can embed deeper in the media leading to better self-cleaning efficiency with fewer pulses and significantly less pressure drop for compressed air.

- Proprietary Micro M-19 Nano Coated self-cleaning filter media delivers high performance, low maintenance and long life.
- Suitable for power generation, oil & gas, and industrial applications.
- Unique cartridge fixation sealing and locking system.
- A proprietary downflow airflow design to enhance the pulse-cleaning performance.
- Robust design makes the cartridge filter system of Micronic well-suited for all environments – including desert, marine, arctic, etc.
- Reduced water washes to offline only

Supporting Gas Turbine Efficiency with Hydrophobic Air Filtration

- No moisture bypass during high humidity or heavy rain
- No losses in axial compressor efficiency or power production

Our advanced nanofiber technology filters have been independently proven to achieve up to 20 % higher initial efficiency, cleaner air, lower pressure drops and greater energy savings than commodity filter media. This will reduce your cost for filter and cost for energy efficiency at your facilities.



GAS TURBINE SYSTEMS

Better Durability - Perfect For Pulse Cleaning

Improved Dust Release - Longer Periods Between Maintenance

Higher Efficiency - Better Durability - Perfect For Pulse

Cleaning Lower Pressure Drop - Extended Filter Life

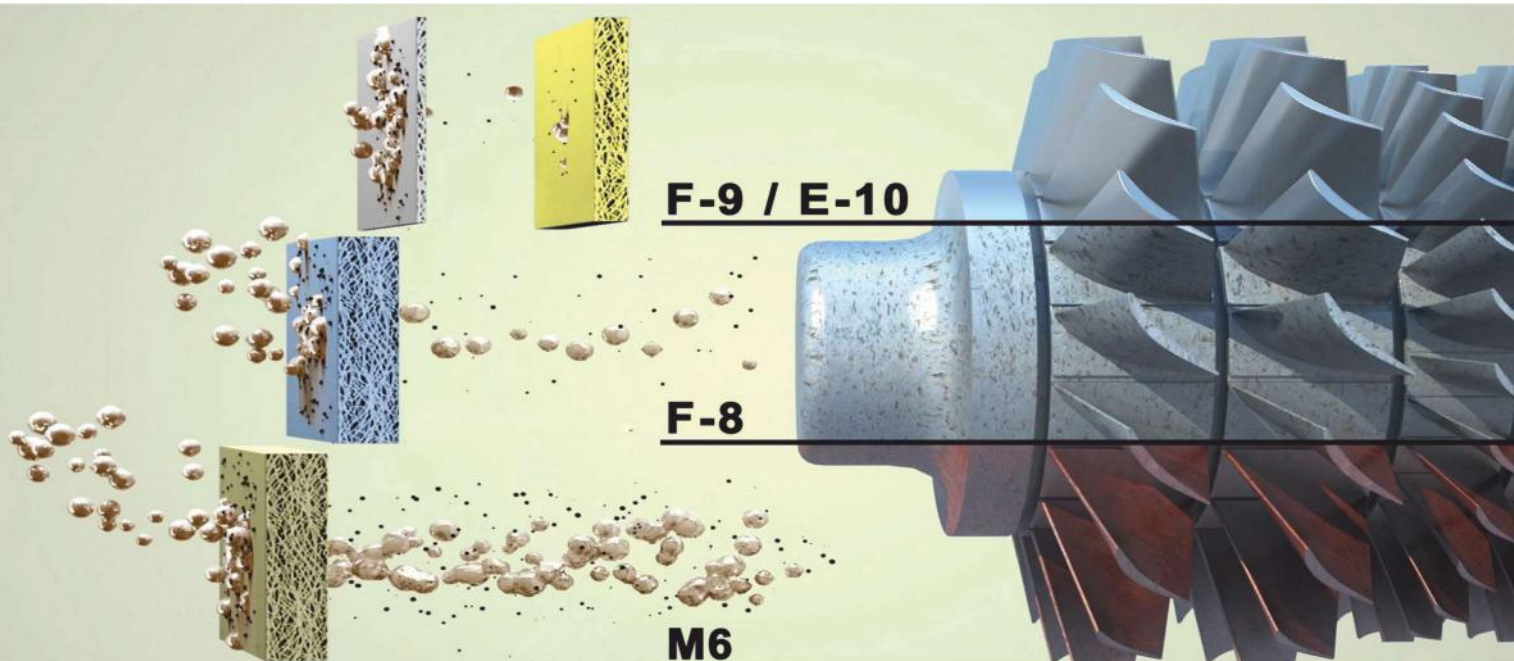
Excellent Uniformity - Maintaining Quality Performance



Discover  Quality...

1G 6000 - 6001

1G 6310 - 6311



ACCURATE PLANNING, CUSTOMIZED SOLUTIONS, LONG-TERM SUCCESS

Micronic Engineering

Micronic Engineering provides a comprehensive development and installation program for the retrofitting or new construction of air filter systems. Our individually specified service packages include onsite status analyses, consultancy, system design, quotations using 3D-CAD drawings, technical economic analysis, complete order handling, documentation, training and aftersales service.

We have extensive global experience in air filtration engineering solutions for gas turbines and compressors. Our references include numerous examples of air filter systems for co-generation power stations, compressor stations, air separation plants and other industrial and commercial applications.

Micronic engineering teams are based worldwide and work closely with our customers to provide efficient solutions, regardless of the size and scale of the project. Every system is customized to meet the requirements of each specific application.

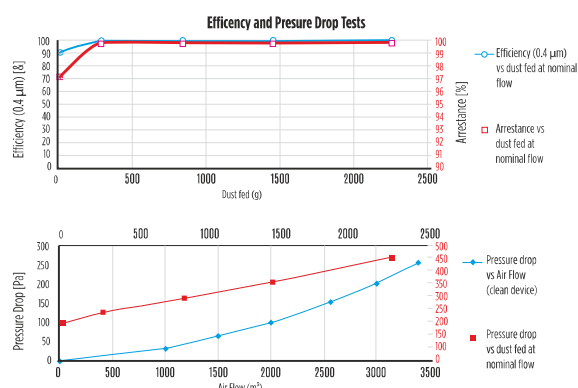
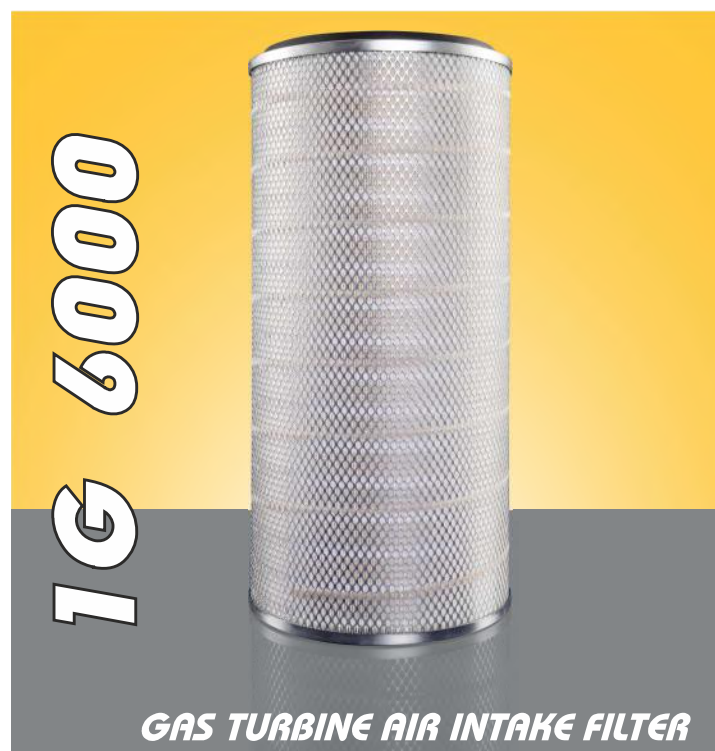


Our engineering portfolio at a glance

- Comprehensive status quo analysis
- 3D CAD models
- CFD analysis
- Structural calculation and FEM analysis
- Customized filtration solutions
- Small to large turn-key installations
- Final on-site inspections
- Close coordination with our customers
- Filter house production with qualified partners.
- Continuous quality control

1G 6000 GAS TURBINE AIR INTAKE FILTERS

CYLINDRICAL CARTRIDGE



OPERATIONAL MODE

For arctic or desert environments

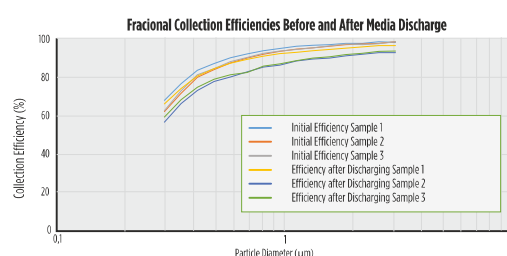
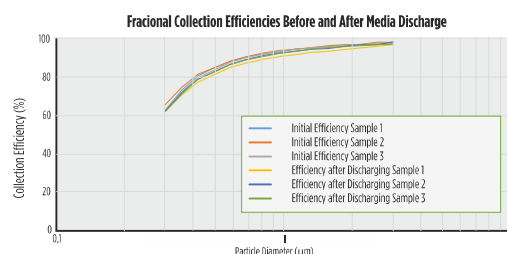
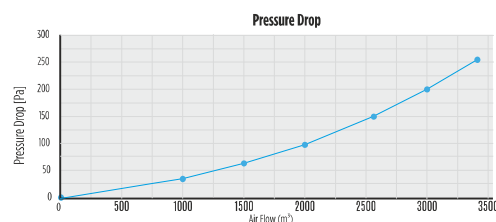
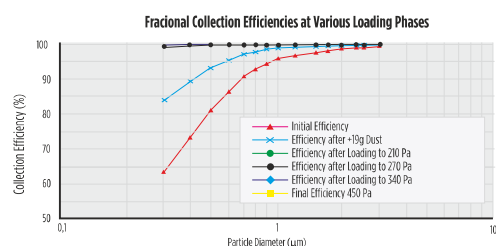
micronic	Inner Diameter	Out Diameter	Height
1G 6000	213 mm	324 mm	660 mm

CONSTRUCTION MATERIALS

Filter Media	NANO Coated Blended-cellulose 80% polyester 20%
Structural Components	Covers Galvanized Sheet Metal DX54 and 1 mm electro galvanized sheet metal
Potting	Two Component Polyurethane
Gasket	EPDM rubber
Media Holder	Spiral cast eva based polyolefin hotmelt

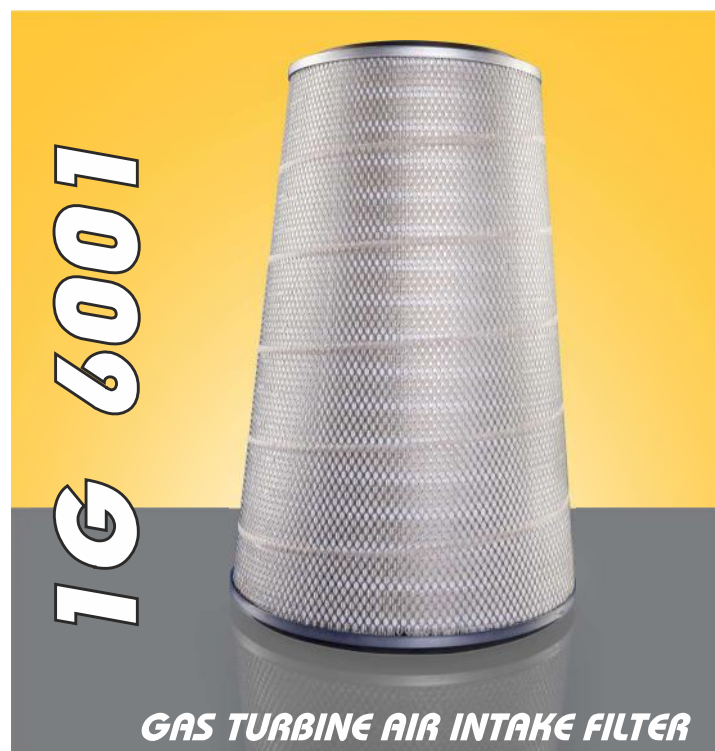
APPLICATION PERFORMANCE

Efficiency	According to Grade F9 (0,711 m³/s) EN 779:2012 Min: 99.5%	
Wet Burst Pressure	>7500 Pa (30 in wg)	
	EPDM rubber	
	Initial Pressure Drop	Final Pressure Drop
1G 6000 - 1G 6001	150 Pa @ 2600 m³/h	450 Pa @ 2600 m³/h
Recommended Maximum dP	1000 Pa (4 in wg)	
Temperature Range	-60 °C to +80°C	



1G 6001 GAS TURBINE AIR INTAKE FILTERS

CONICAL CARTRIDGE



OPERATIONAL MODE

For arctic or desert environments

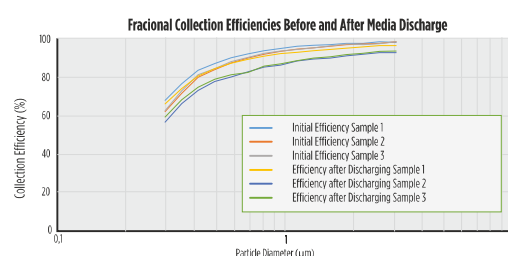
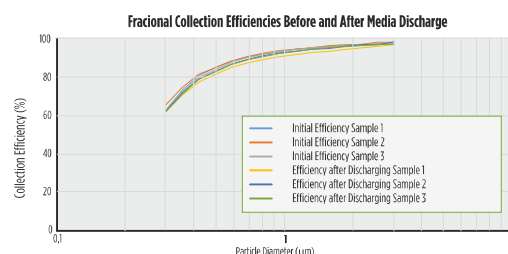
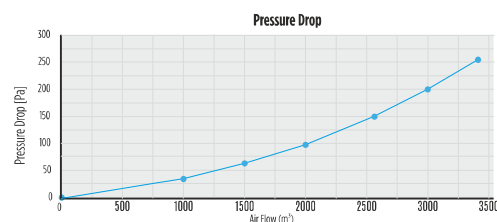
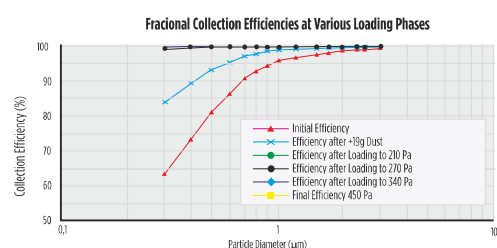
micronic	Inner Diameter	Out Diameter	Height
1G 6001	213-330 mm	324-445 mm	660 mm

CONSTRUCTION MATERIALS

Filter Media	NANO Coated Blended-cellulose 80% polyester 20%
Structural Components	Covers Galvanized Sheet Metal DX54 and 1 mm electro galvanized sheet metal
Potting	Two Component Polyurethane
Gasket	EPDM rubber
Media Holder	Spiral cast eva based polyolefin hotmelt

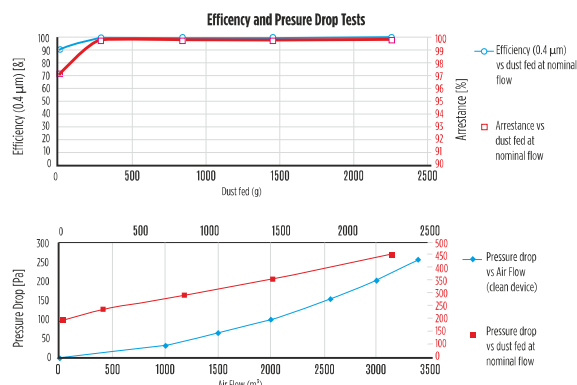
APPLICATION PERFORMANCE

Efficiency	According to Grade F9 (0,711 m³/s) EN 779:2012 Min: 99.5%	
Wet Burst Pressure	>7500 Pa (30 in wg)	
	EPDM rubber	
	Initial Pressure Drop	Final Pressure Drop
1G 6000 - 1G 6001	150 Pa @ 3400 m³/h	450 Pa @ 3400 m³/h
Recommended Maximum dP	1000 Pa (4 in wg)	
Temperature Range	-60 °C to +80°C	



1G 6006 GAS TURBINE AIR INTAKE FILTERS

CYLINDRICAL CARTRIDGE



OPERATIONAL MODE

For arctic or desert environments

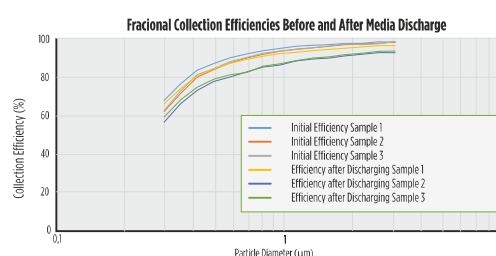
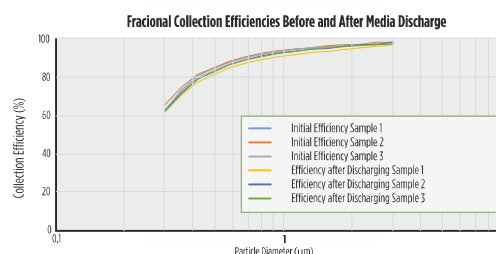
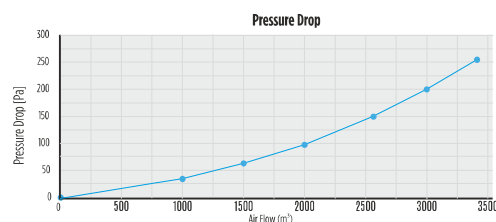
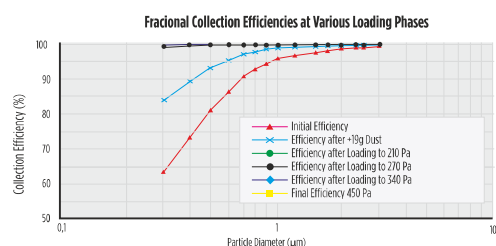
micronic	Inner Diameter	Out Diameter	Height
1G 6006	213 mm	330-340 mm	600 mm

CONSTRUCTION MATERIALS

Filter Media	NANO Coated Blended-cellulose 80% polyester 20%
Structural Components	Covers Galvanized Sheet Metal DX54 and 1 mm electro galvanized sheet metal
Potting	Two Component Polyurethane
Gasket	EPDM rubber
Media Holder	Spiral cast eva based polyolefin hotmelt

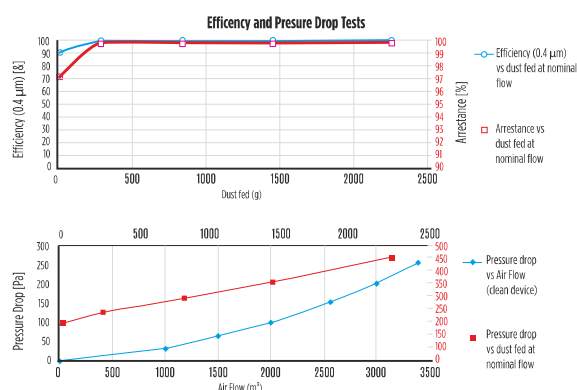
APPLICATION PERFORMANCE

Efficiency	According to Grade F9 (0,711 m³/s) EN 779:2012 Min: 99.5%	
Wet Burst Pressure	>7500 Pa (30 in wg)	
	EPDM rubber	
	Initial Pressure Drop	Final Pressure Drop
1G 6006	160 Pa @ 2560 m³/h	450 Pa @ 2560 m³/h
Recommended Maximum dP	1000 Pa (4 in wg)	
Temperature Range	-60 °C to +80°C	



1G 6069 GAS TURBINE AIR INTAKE FILTERS

CYLINDRICAL CARTRIDGE



OPERATIONAL MODE

For arctic or desert environments

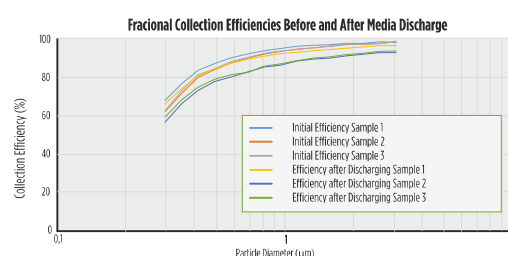
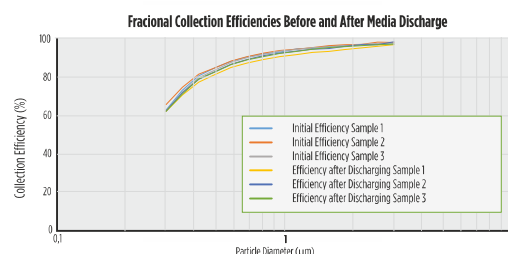
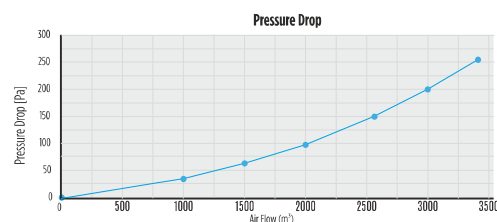
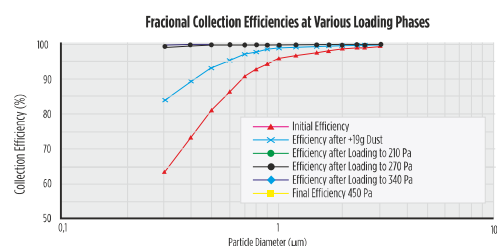
micronic	Inner Diameter	Out Diameter	Height
1G 6069	356 mm	446 mm	660 mm

CONSTRUCTION MATERIALS

Filter Media	NANO Coated Blended or %100 Synthetic
Structural Components	Covers Galvanized Sheet Metal DX54 and 1 mm electro galvanized sheet metal
Potting	Two Component Polyurethane
Gasket	EPDM rubber
Media Holder	Spiral cast eva based polyolefin hotmelt

APPLICATION PERFORMANCE

Efficiency	According to Grade F9 (0,711 m³/s) EN 779:2012 Min: 99.5%	
Wet Burst Pressure	>7500 Pa (30 in wg)	
	EPDM rubber	
	Initial Pressure Drop	Final Pressure Drop
1G 6069	160 Pa @ 2560 m³/h	450 Pa @ 2560 m³/h
Recommended Maximum dP	1000 Pa (4 in wg)	
Temperature Range	-40 °C to +65°C (-40°F to +149°F)	



HIGH EFFICIENCY CARTRIDGES CROSS REFERENCES

micronic	Donaldson	Media	OD (mm)	ID (mm)	Length (mm)
1G 6000	P19-1280	Cellulose + Synthetic Micro M-19 Nano Coated and Micro NanoFlat	324	213	660
1G 6001	P19-1281	Cellulose + Synthetic Micro M-19 Nano Coated and Micro NanoFlat	324 / 445	213 / 330	660
1G 6005	MAHLE 852908	Cellulose + Synthetic	330 / 340	213	600
1G 6006	MAHLE 852908	Cellulose + Synthetic Micro M-19 Nano Coated and Micro NanoFlat	330 / 340	213	600
1G 6010	P19-1037	Cellulose + Synthetic	324	213	660
1G 6011	P19-1039	Cellulose + Synthetic	324 / 445	213 / 330	660
1G 6020	P19-1236	Duratek	324	213	660
1G 6021	P19-1238	Duratek	324 / 445	213 / 330	660
1G 6030	P19-1033	Synthetic	324	213	660
1G 6031	P19-1107	Synthetic	324 / 445	213 / 330	660
1G 6040	P19-1713	Duratek micro M 19 nano Coated and Micro NanoFlat	324	213	660
1G 6041	P19-1463	Duratek micro M 19 nano Coated and Micro NanoFlat	324 / 445	213 / 330	660
1G 6050	P19-1177	Synthetic micro M 19 nano Coated and Micro NanoFlat	324	213	660
1G 6051	P19-1178	Synthetic micro M 19 nano Coated and Micro NanoFlat	324 / 445	213 / 330	660
1G 6060	P19-1713	Duratek micro M 19 nano Coated and Micro NanoFlat	324	213	762
1G 6061	P19-1463	Duratek micro M 19 nano Coated and Micro NanoFlat	324	213	762
1G 6062	P19-0949	Synthetic micro M 19 nano Coated and Micro NanoFlat	324	213	559
1G 6063	P19-1031	Synthetic	324	213	559
1G 6064	P19-1310	Duratek micro M 19 nano Coated and Micro NanoFlat	324	213	559
1G 6065	P19-1234	Duratek	324	213	559
1G 6066	P19-0848	Duratek micro M 19 nano Coated and Micro NanoFlat	476 / 446	356	660
1G 6067	P19-1617	Duratek	324	213	737
1G 6068	P19-1767	Duratek micro M 19 nano Coated and Micro NanoFlat	324	213	914
1G 6069	P19-0848	Consist of Cellulose & Synthetic	476 / 446	356	660
1G 6070	P19-1790	Cellulose + Synthetic	324	213	762
1G 6071	P19-1492	Cellulose + Synthetic	324	213	762
1G 6072		Consist of Cellulose & Synthetic	324	213	559
1G 6073		Consist of Cellulose & Synthetic	330	231	600
1G 6074P		PanelPak	610 / 250 / 170	570 / 80	1235
1G 6075	387 700 031	Consist of Cellulose & Synthetic	351	240	905
1G 6076	387 700 031	Synthetic micro M 19 nano Coated and Micro NanoFlat	351	240	905
1G 6077	P19-1726	Cellulose + Synthetic	324	213	960
1G 6079	P19-1461	Cellulose + Synthetic	324 / 416	213 / 302	904
1G 6080	P19-1726	Cellulose + Synthetic	324	213	762
1G 6081	P19-1461	Cellulose + Synthetic	324	213	762

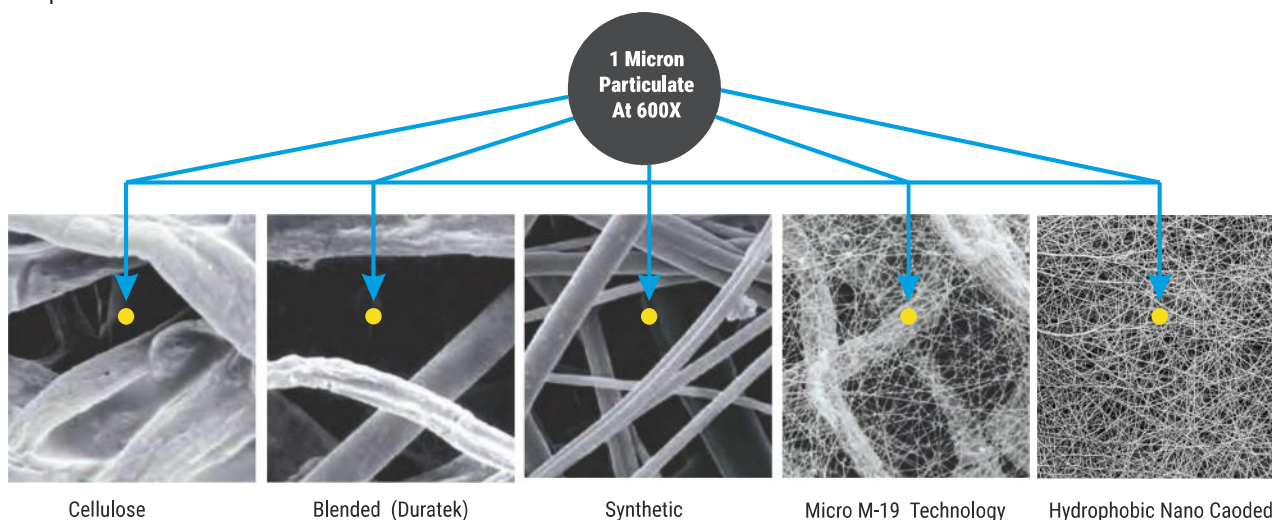
HIGH EFFICIENCY CARTRIDGES CROSS REFERENCES

micronic	Donaldson	Media	OD (mm)	ID (mm)	Length (mm)
1G 6090	P19-1781	Synthetic micro M 19 nano Coated and Micro NanoFlat	407	292	876
1G 6091	P19-1782	Synthetic micro M 19 nano Coated and Micro NanoFlat	407	292	559
1G 6100	P03-0253	Synthetic micro M 19 nano Coated and Micro NanoFlat	407	292	717
1G 6101	P03-0254	Synthetic micro M 19 nano Coated and Micro NanoFlat	407	292	717
1G 6110	P03-0067	Synthetic	476 / 446	356	660
1G 6111	P19-5778	Cellulose + Synthetic	486	356	660
1G 6130	P03-0072	Synthetic	407	292	876
1G 6131	P03-0071	Synthetic	407	292	559
1G 6140		Consist of Cellulose & Synthetic	407	292	876
1G 6141		Consist of Cellulose & Synthetic	407	292	559
1G 6200	P77-7172	Consist of Cellulose & Synthetic	571	446	711
1G 6201	P77-7171	Consist of Cellulose & Synthetic	446	324	711
1G 6210	P77-8231	Duratek micro M 19 nano Coated and Micro NanoFlat	571	446	711
1G 6211	P77-8230	Duratek micro M 19 nano Coated and Micro NanoFlat	446	324	711
1G 6300	P03-0183	Duratek micro M 19 nano Coated and Micro NanoFlat	407	292	717
1G 6301	P03-0184	Duratek micro M 19 nano Coated and Micro NanoFlat	407	292	717
1G 6310	P03-8661	Hydrophobic Nano Coated	324	213	660
1G 6311	P03-8662	Hydrophobic Nano Coated	324 / 445	213 / 330	660

PROPRIETARY TECHNOLOGY THAT PERFORMS

Proven and proprietary Micro M-19 technology delivers longer filter life, cleaner air and greater cost savings than other types of filter media. Made with an electrospinning process that produces a very fine, continuous, resilient fiber od 0.2-0.3 micron in diameter, Micro M-19 forms a permanent nanofiber web with very fine interfiber spaces that trap dust

- Superior media, capturing submicron dust particles
- Longer filter life, better pulse cleaning, surface loading technology
- Lower pressure drop, optimal pulse cleaning, maximum turbine efficiency
- Filtration efficiencies to meet specific application needs

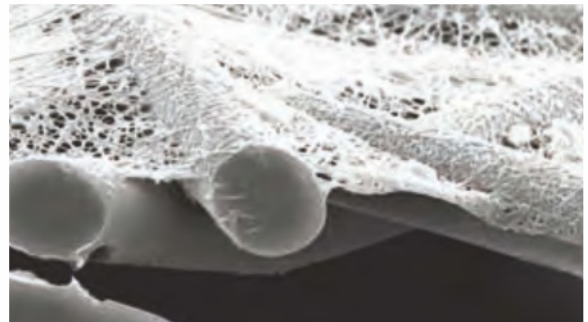


SUPERIOR TURBINE PROTECTION

For more than three decades, Micronic has advanced our Micro M-19 technology to provide a complete line of filters that last up to twice as long as commodity filters. Pressure drop rises quickly with commodity filters, resulting in shorter filter life, reduced power output and increased maintenance cost. Micro M-19 high efficiency filters provide superior gas turbine protection, lower operating pressure drop and longer filter life.



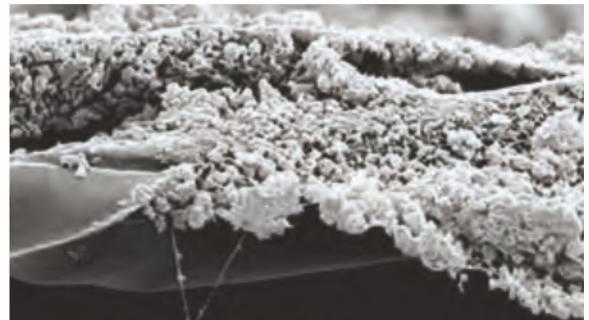
CLEAN COMMODITY FILTER



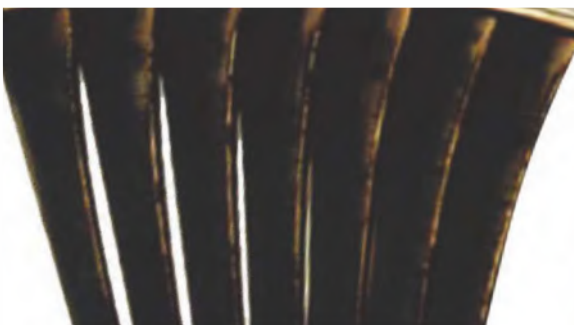
CLEAN MICRO M-19 FILTER



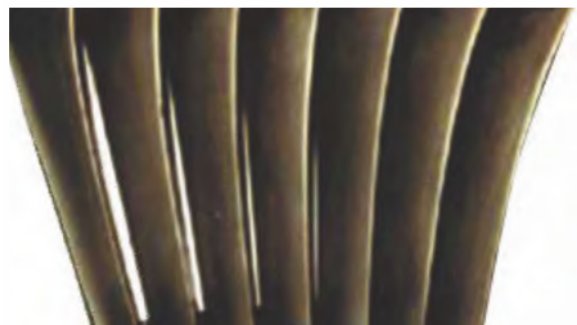
LOADED COMMODITY FILTER



LOADED MICRO M-19 FILTER



DIRTY TURBINE BLADE



CLEAN TURBINE BLADE

GAS TURBINE AIR INTAKE SYSTEM SELF-CLEANING WORKING PROCESS WITH MICRO M19 HIGH EFFICIENCY FILTER SYSTEM

Weather Protection

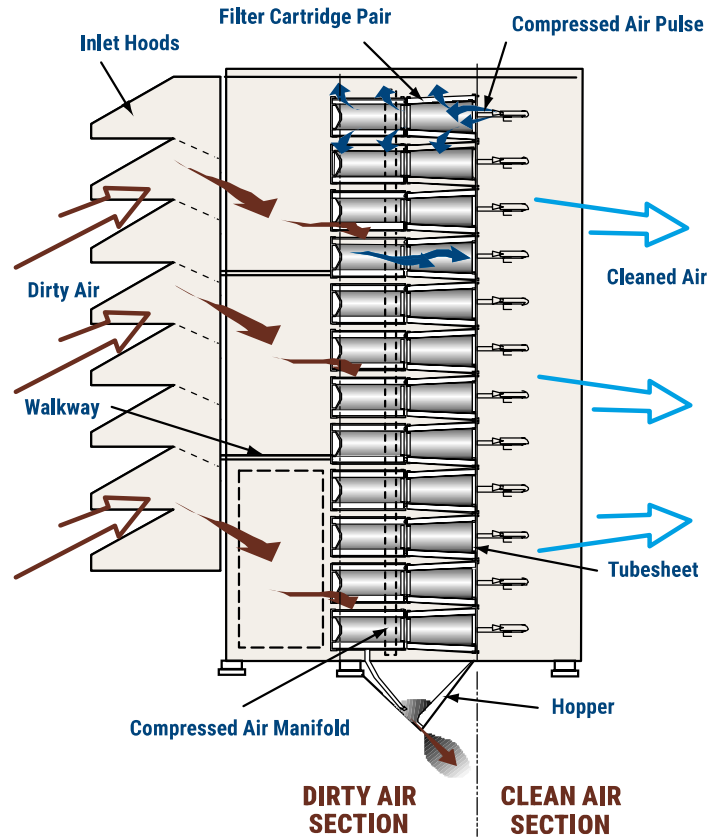
Air is drawn into the through inlet hoods that protect the filters from the effects of rain, snow, fog and sun.

Fine Filtration

Air passes through Micro M19 self cleaning high efficiency cartridge filter system.

Enhancement Features

- Noise attenuation: Inlet silencing systems and acoustic weatherhoods.
- Power augmentation: Micronic's evaporative coolers and chiller coil systems are designed to mate with the Micro M19 self cleaning high efficiency cartridge filter system.
- Inlet heating: Downstream the Micro M19 self cleaning high efficiency cartridge filter system for control of bellmouth icing and NOx emissions.



Clean Air

Once the air passes through the media, even submicron particulate is removed, and the air is clean.

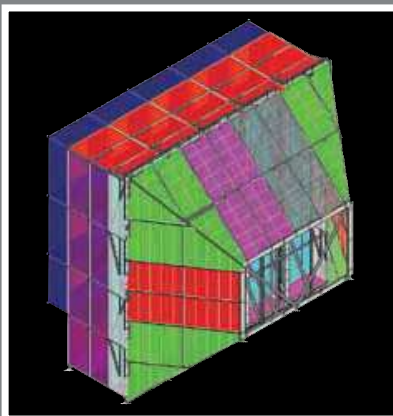
Pulse Cleaning

A strong precise reverse blast of air is introduced to the backside of the filter media, dislodging accumulated dust from the Micro M19 Nano Coated filter surface.

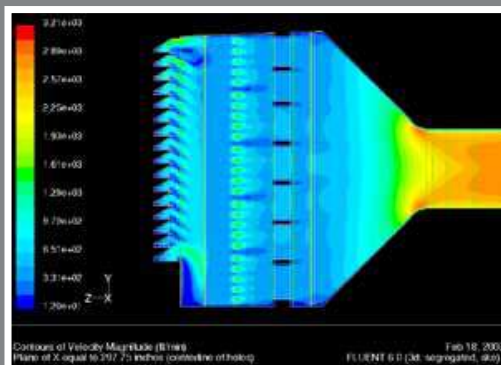
Dust Evacuation

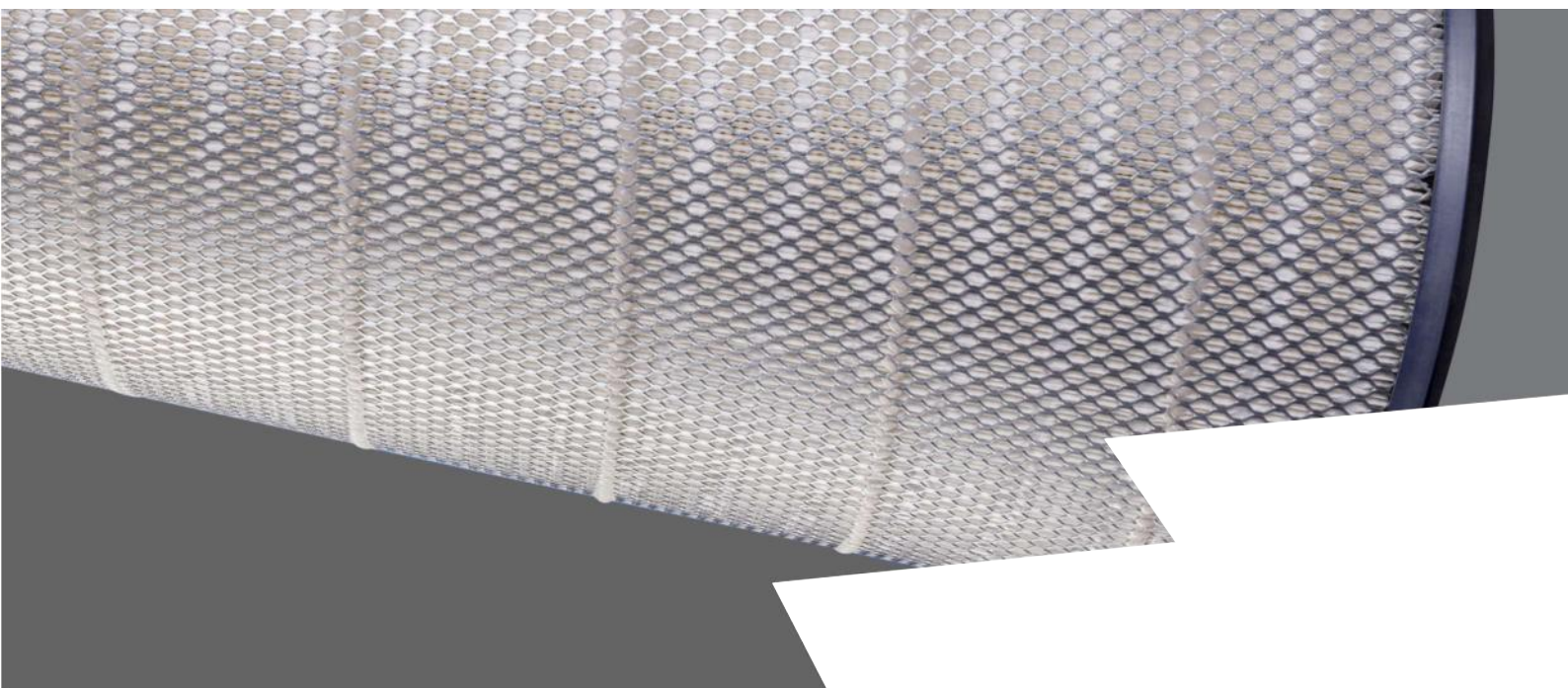
Gravity and airflow dynamics moves the dust toward the hopper. The dust extraction system evacuates the hopper at the end of each pulse cleaning cycle.

- Moisture removal systems: Inlet treatment systems, which offer varying levels of moisture elimination efficiency.
- Dust: Optional augers, vacuums, and fan systems available.
- Inlet heating: Multi-stage filtration: When even higher efficiency is required, additional stages of filtration can be easily paired with the Micro M19 self cleaning high efficiency cartridge filter system.



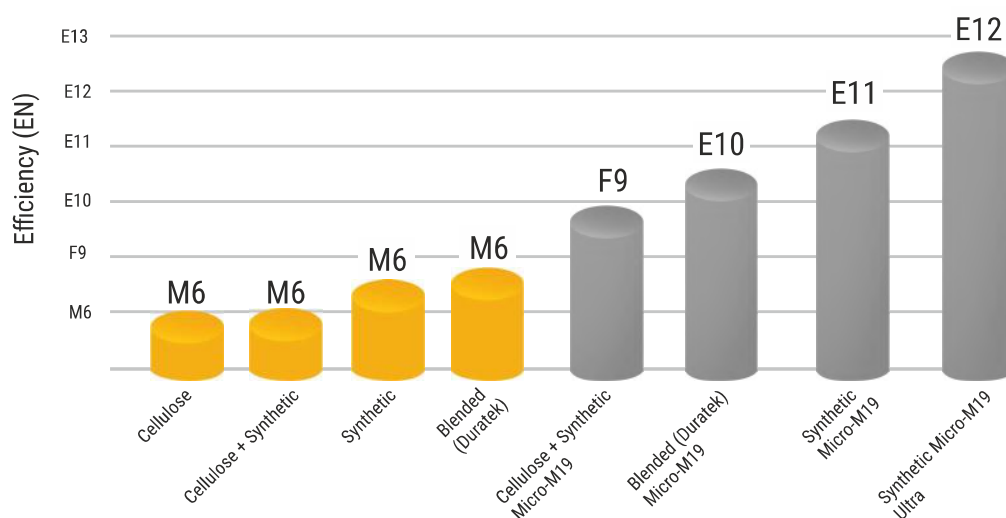
ENGINEERED TO EXCEED EXPECTATIONS





ENGINEERED FOR POWER

Higher Efficiency, Lower ΔP , More Power



Cartridge Filter Media Type	EN	EN779:2012		
		Composite Average Particulate Size Efficiency % in Size Range, m		
		0.30 - 1.0	1.0 - 3.0	3.0 - 10.0
Synthetic Micro M-19 Ultra	E12	≥99.5	≥99.9	≥99.9
Synthetic Micro M-19	E11	≥97	≥97	≥97
Blended (Duratek) Micro M-19	E10	≥95	≥95	≥95
Cellulose + Synthetic Micro M-19	F9	≥85	≥95	≥95
Synthetic	M6	X	≥80	≥90
Blended (Duratek)	M6	X	≥80	≥90
Cellulose + Synthetic	M6	X	≥80	≥90
Cellulose	M6	X	≥65	≥90

Micro M-19 filters, optimizing filtration and turbine efficiency without sacrificing filter life or increasing pressure drop.

For applications that require even higher efficiency, there's a Micro M-19 filter to meet your needs.

HYDROPHOBIC NANO COATED

GM-HO-F9

Properties

- Blend – cellulose 80% / polyester 20%
- Acrylic resin
- Corrugated
- Nanofibers on upstream side
- Hydrophobic treated
- Filtration Grade: F9 (EN 779:2012)
- ISO ePM1 85% (ISO 16890)



TECHNICAL DATA SHEET

	Target		Test Method
	Metric	English	
*Basis Weight	115 ±5 g/m ²	70 ±3 lbs/3000ft ²	TAPPI 410
*Thickness	0.42 ± 0.05 mm	0.017 ± 0.002 in	TAPPI 411
*Corrugation Depth	≥0.30 mm	≥0.012 in	TAPPI 411
*Burst Strength	>300 kPa	>43.5 psi	TAPPI 403
*Stiffness	>3.8 mN.m	>3.8 mN.m	TAPPI 543
Max.Pore Size	48 ±5 µm	48 ±5 µm	ASTM F316
Mean Flow Pore Size	13 ±3 µm	13 ±3 µm	ASTM F316
Air Permeability	185 ±20 l/m ² .s@200 Pa	23 ±2 cfm @125 Pa	TAPPI 251
Pressure Drop	110 ±10 Pa	11.2 ± 1.0mmH ₂ O	TAPPI 251
Aqueous Liquid Repellency Test	5	5	AATCC 193
Efficiency	75-85% @0.4 µm		EN779:2012
	ePM1 85%	ePM2.5 90% ePM10 95%	ISO 16890

*Based on the data provided by manufacturer

- Tests performed according to EN 779:2012
- Test aerosol: DEHS
- Air flow rate: 60 L/min
- Media velocity: 10 cm/s

Applications

- Gas turbine intake – pulse jet
- Industrial dust collection – pulse jet

Features

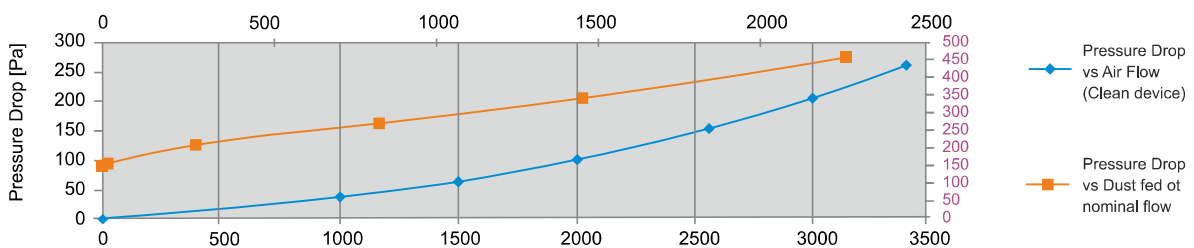
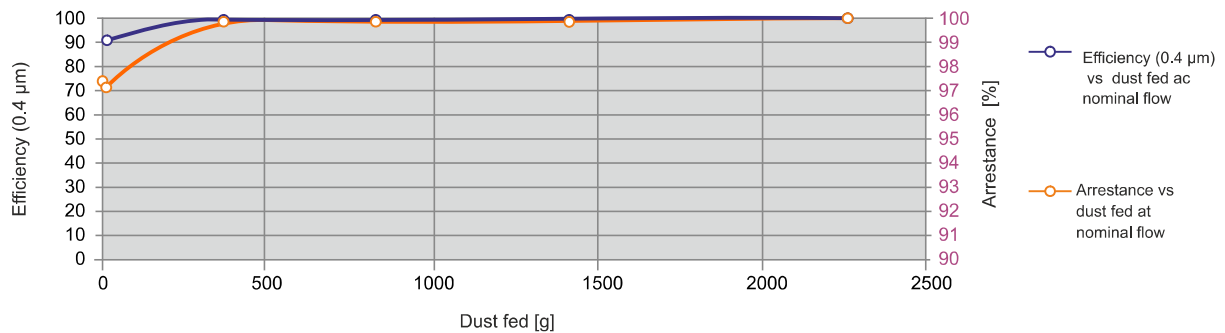
- ✓ **Better durability** – Perfect for pulse cleaning
- ✓ **Improved dust release** – Longer periods between maintenance
- ✓ **Lower pressure drop** – Extended filter life
- ✓ **Hydrophobic treated** - Superior performance in all demanding conditions, especially in humid and industrial environments
- ✓ **Excellent uniformity** – Maintaining quality performance

This material doesn't contain any artificial charge and solely relies on mechanical efficiency.

Pressure Drop, Arrestance and Efficiency vs Dust Fed An Dust Collection at 2560 m³/h

Dust Fed (differential)	Dust fed (outdated)	Dust Collected (differential)	Dust Collected (Cumulative)	Arrestance	Average Arrestance	Δp	Efficiency at 0.4 μm	Average Efficiency 0.4 μm after each Loading Step	Average Efficiency	Weight Of device at Various Loading Stages
[g]	[g]	[g]	[g]	[%]	[%]	[Pa]	[%]	[%]	[%]	[g]
19,0	19,0	18,4	18,4	97,1	97,1	150	73,7	73,7	81,8	11152,1
267,8	286,8	267,3	285,7	99,8	99,6	161	89,9	81,8	93,8	11170,5
548,7	835,5	547,9	833,6	99,8	99,8	210	99,5	87,7	97,6	11437,8
608,4	1443,9	607,6	1441,2	99,9	99,8	270	99,7	90,7	98,5	11985,7
805,8	2249,7	804,7	2245,9	99,9	99,8	340	99,8	92,5	99,0	12593,3
						450	99,8	93,7		13398,0

Average Efficiency [%] at 450 Pa:	99,0
Dust Holding Capacity [g] at 450 Pa:	2245,9
Average Arrestance [%] at 450 Pa:	99,8



WATER PENETRATION TEST ON FLAT SHEET MEDIA

TEST REPORT

Mainleus, February 3rd, 2020

Water penetration tests according DIN EN ISO 811: 2018

1. Objectives and Test Set-up

One type of flat sheet media with five samples had to be tested for their resistance to water penetration according to the test procedure below.

- a) Test specimen: Flat sheet media
- b) Model / Parts ID: FG1:GM-HO-F9
- c) Date of manufacturing: not known
- d) Dimensions: 295 x 210 mm
- e) Samples received on: January 27th, 2020
- f) Test performed on: February 3rd, 2020

Table 1: Test Procedure

No.	fiatec-No.:	FG1	
1	Filter weight	x	
2	Water penetration according DIN EN ISO 811: 2018	x	

2. Results

Table 2: water penetration according DIN EN ISO 811

Sample No.:	GM-HO-F9	
	mbar	Water column [cm]
Sample 1	23,0	23,5
Sample 2	25,0	25,5
Sample 3	26,0	26,5
Sample 4	26,0	26,5
Sample 5	26,0	26,5
Average :	25,2	25,7

The determination of the resistance to the penetration of water according to DIN EN ISO 811: 2018 of the material samples was carried out at Hof University of Applied Sciences (Staatlichen Prüfamf für das Textilgewebe).



Matthias Eder
(Managing Director)



i.A. Nicolas Gurlitt
(Lab Technician)

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z. H. Herr Nicolas Gurlitt
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95336 Mainleus

Prüfbericht

Nr. 16.072

Münchberg, 03.02.2020 / DK

Kunden-Nr.	Auftraggeber:	Auftrag vom:	Eingang der Probe/n:
10052	Nicolas Gurlitt	27.01.2020	29.01.2020

Prüfauftrag: Bestimmung der Wasserdichtheit DIN EN ISO 811
Probe/n: 5 DIN A4 Muster: FG1:GM-HO-F9
Probenahme: durch den Auftraggeber

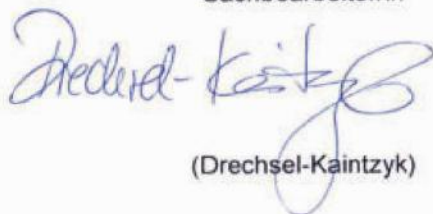
Bestimmung des Widerstandes gegen das Durchdringen von Wasser nach DIN EN ISO 811: August 2018

Verwendetes Klima: Normalklima
Wassertemperatur: 20°C
Steigungsgeschwindigkeit des Wasserdruckes: 10 mbar/min
Genauigkeit des Druckmessgerätes: 0,5 mbar

Artikel: FG1:GM-HO-F9	Ergebnis	
	mbar	cm WS
Probe 1	23,0	23,5
Probe 2	25,0	25,5
Probe 3	26,0	26,5
Probe 4	26,0	26,5
Probe 5	26,0	26,5
Mittelwert	25,2	25,7

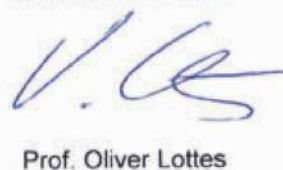
Der Wasserdruck wurde von unten auf die von Ihnen mit Test-Side beschrifteten Seite (rechte Wareenseite) ausgeübt.

Sachbearbeiter/in


(Drechsel-Kaintzyk)



Leiter der Prüfstelle


Prof. Oliver Lottes

Die Untersuchungsergebnisse haben nur Gültigkeit für die eingesandte Probe/n.

Hydrophobic Treated Pore Size meter PSM 165-HP

Sample Data

Identification : ELF 05
Material : SYNTHETIC-WHITE
Batch :
Comment : Weight: 250 g/m²
Air permeability : 3750 lt/m²s
Thickness : 18,5 mm

Test prameters

Test fluid : Topor
Surface tension : 16,0 mN/m
Cross Section : 2,01 cm²
Capillary constant : 40,00

Results

Sample No :	GM-HO-F9	
	mbar	Water Column [cm]
Sample 1	23,0	23,5
Sample 1	25,0	25,5
Sample 1	26,0	26,5
Sample 1	26,0	26,5
Sample 1	26,0	26,5
Average :	25,2	25,7



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